

Date: Friday, 12/2/2005 8:47:59 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BEARING ASSEMBLY
<b>Job Number</b> : 25079	
<b>Estimate Number</b> : 11136	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D3183045 <sup>29</sup>
<b>This Issue</b> : 12/2/2005 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3183 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : C
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : <u>See comment below</u>	<b>Due Date</b> : 12/9/2005 <b>Qty:</b> 20 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>See comment below</u>	
<b>Comment</b> : Est A04.02.18 New issue KJ/DS	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	MDELRLNR1000	Delrin Round Bar 1"
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**Comment:** Qty.: 0.0350 f(s)/Unit Total : 0.6993 f(s)

Delrin Round Bar 1"

Material: Ø1.00 Delrin Rod

(M-DELRIN-R1.000)

Identify as D3183-9

Batch: 116128

ml 05/12/02 20

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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**Comment:** HARDINGE CNC LATHE SMALL

Turn D3183-9 Cap as per Folio FA388

Deburr

ml 05/12/02 20

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

ml 05/12/02 20

4.0	QC8	SECOND CHECK
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3.L 05/12/02 20

**Comment:** SECOND CHECK

3.G 05/12/05 20

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 403

6 05/12/05 20

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING ASSEMBLY

Job Number: 25079

Part Number: D3183045

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

545 05/12/06 (20)

SD 05/12/06 (20)

Job Completion

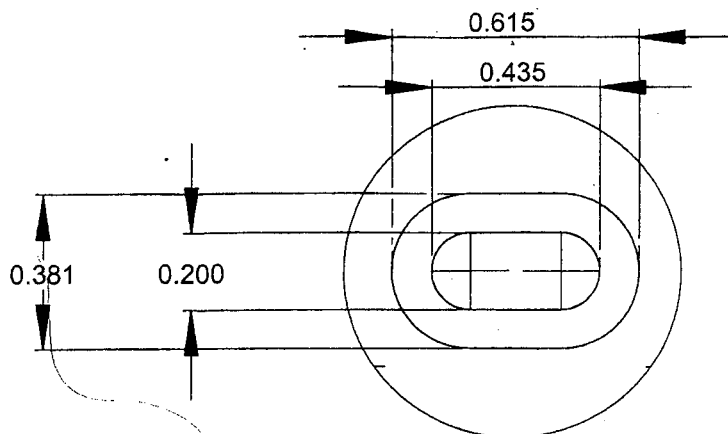


CONTROLLED COPY

**DART**

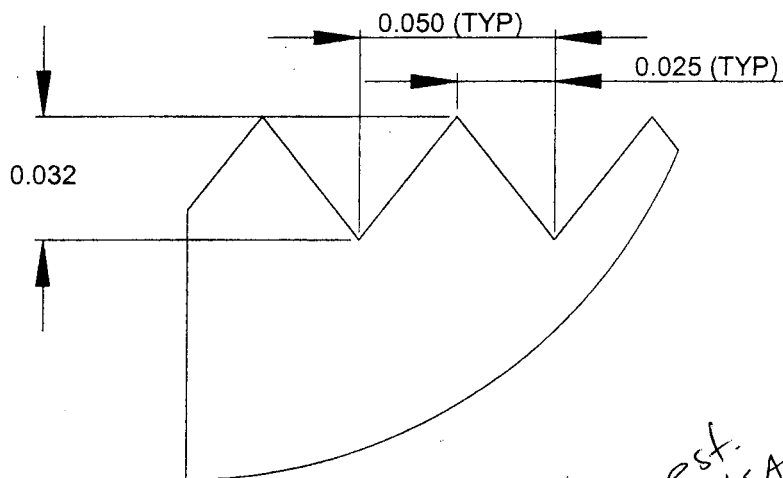


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3183</b>	REV. C SHEET 4 OF 4
DATE <b>04.02.17</b>		TITLE <b>BRACKET ASSEMBLY</b>	SCALE 1:1

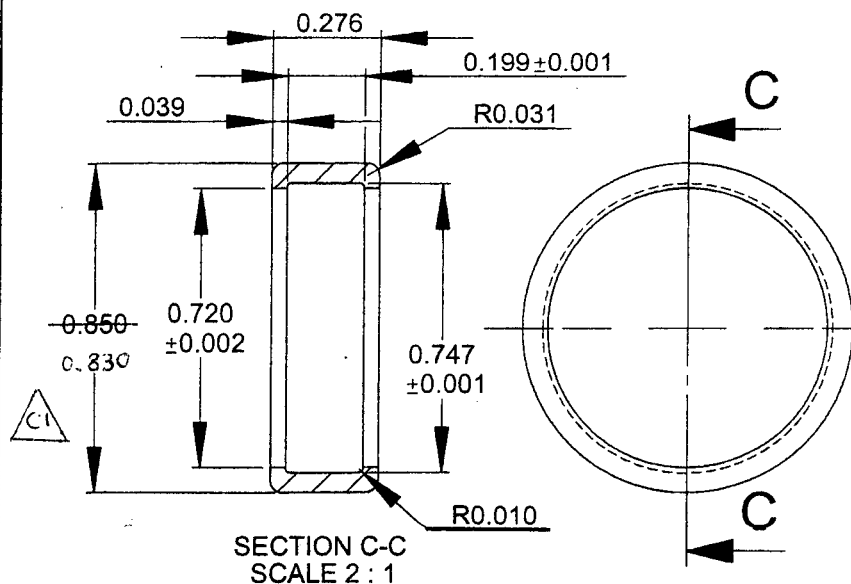


DETAIL A (2 : 1)

**RELEASED**  
04.03.01 *[Signature]*



DETAIL B (20 : 1)



**SECTION C-C**  
SCALE 2 : 1

**D3183-9 CAP**

- 1) MATERIAL: DELRIN ROD, Ø1.00  
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**D3183-045 BEARING ASSEMBLY**

- 1) ASSEMBLE D3183-5 BEARING AND  
D3183-9 CAP

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